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7. (Amended) Ink tank according to [any one of] claim[s] 5 [and 6], characterised in that above said doctor blade of above said synthetic substance is attached by an adhesive.

9. (Amended) Ink tank according to [any one of] claim 4[-5], characterised in that above said doctor blade, during spraying or casting of above said synthetic substance of which above said ink tank is made, was joined to it.

12. (Amended) Ink tank according to [any one of] claim[s] 10 [and 11], characterised in that is elongated and forms with above said doctor blade an elongated ink gap.

15. (Amended) Ink tank according to [any one of] claim[s] 10 [-14], characterised in that two doctor blades are mounted facing each other.

16. (Amended) Ink tank according to [any one of] claim[s] 10 [-15], characterised in that above said doctor blade forms a closed circle and that a portion of the doctor blade extends according to above said negative angle.

17. (Amended) Ink tank according to [any one of] claim[s] 13 [-16], characterised in that above said housing, a heating resistance is mounted.